

cleaning systems for liquids



## Coolant treatment

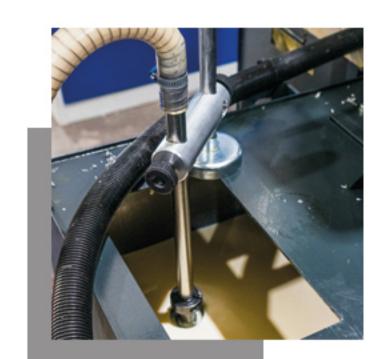
## Why is coolant treatment so important?

Foreign oils and ultra-fine particles reduce the effect of MWF emulsions and other media. Shorter service lives and the spread of **microorganisms** are the consequences of this. Thus, it is not only a question of **high costs** for cooling lubricant and tools, but also the **health and safety** of the employees.

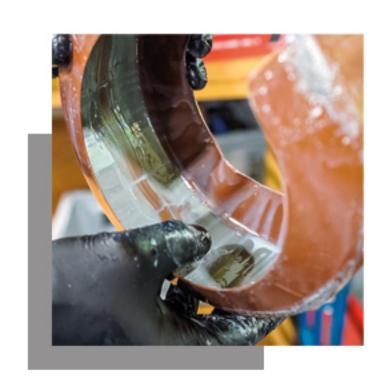
Separating oils and ultra-fine particles is the first step towards hygienic and costeffective production. Even visually clean emulsions contain components that cannot be removed by conventional filtration methods.

#### MKR has the solutions here for regular bypass maintenance without machine downtime.











#### The advantages at a glance:

- Maintenance in bypass mode (no machine downtimes)
- Reduction of costs for cooling lubricant change and disposal
- Increase in tool life
- Promotion of work safety / health protection

## Fields of application:

- Cooling lubricants
- Cutting oils
- Hydraulic oils
- Pre-treatment baths
- Washing baths
- Degreasing baths







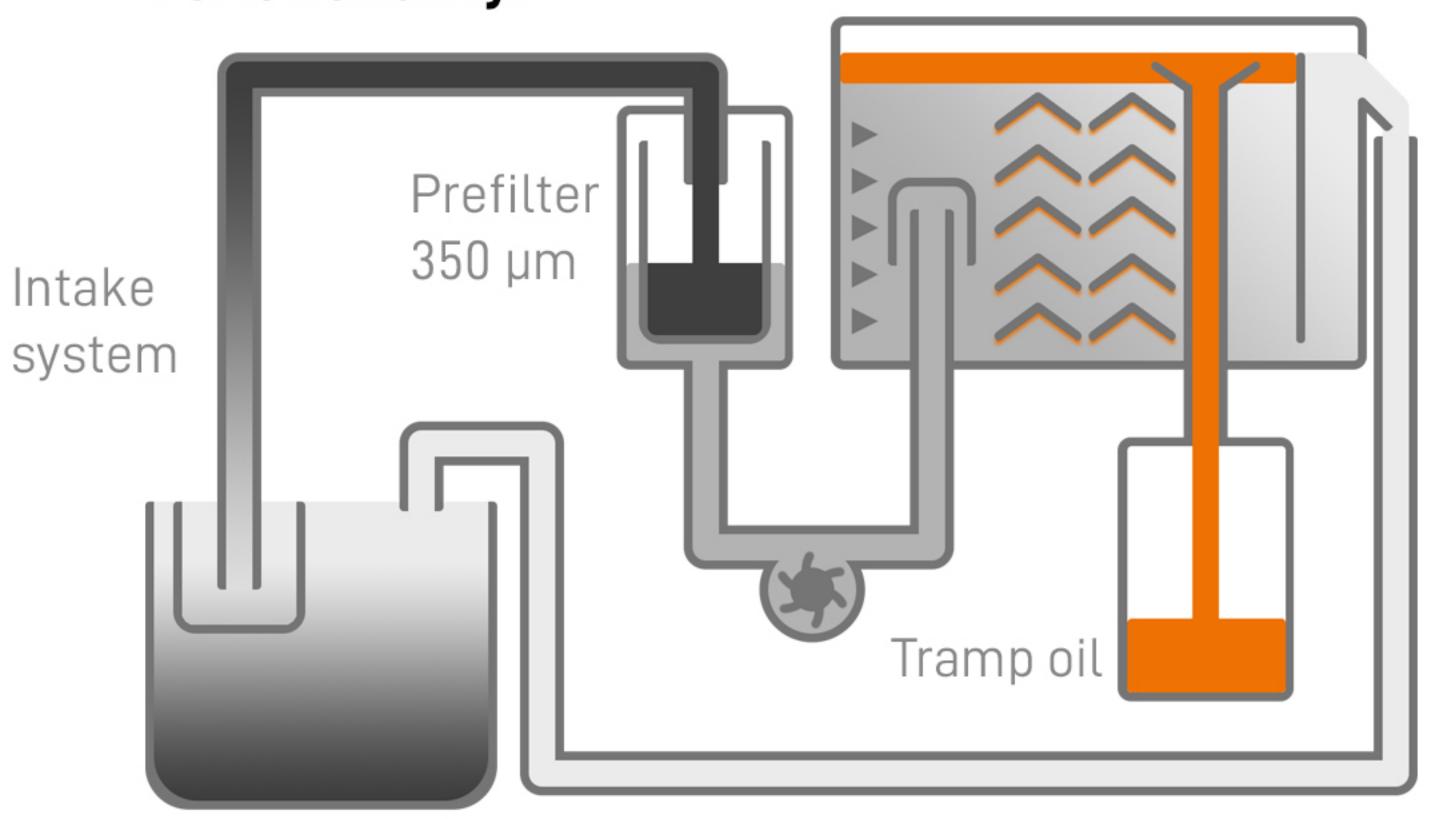
	Tramp Oil Separator TB / TM	Disk Stack Centrifuges OTC / OSE	Drum Centrifuges T 700 / 710
Tramp oil			
Ultra-fine particles*			
Sludge			

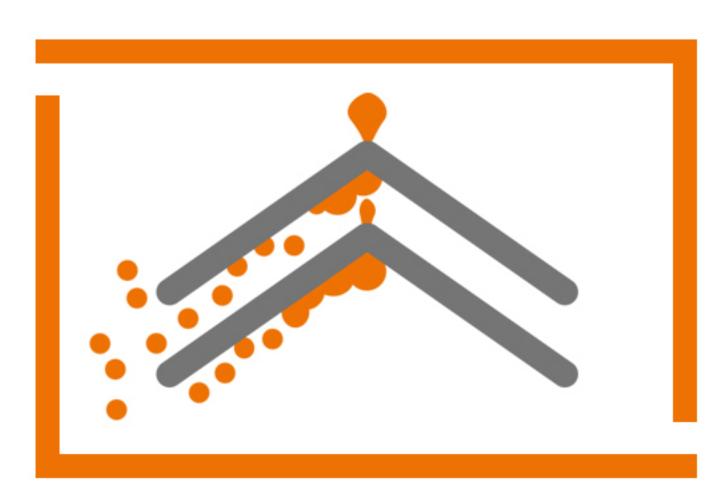
## Tramp Oil Separator

When oil acts like sand in operation: Tramp oil separators from MKR for tramp oil separation with and without UV disinfection.

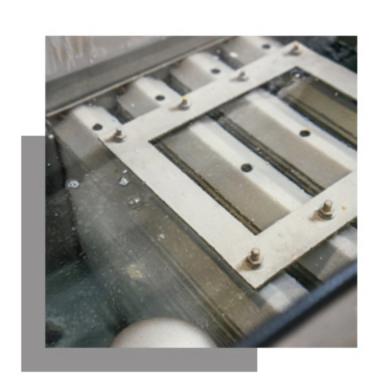
Keeps coolants, machines and employees fit.

## Functionality:





Coalescence



Wastewater

Recirculation of purified water









<b>TB 250</b>	UNIT	VALUE

Dimensions		
Length	mm	1000
Width	mm	560
Height	mm	1000

Suction capacity	l/min	4 - 7,5
Suction height	m	3
Temperature max.	C°	<60*
pH-value	рН	5 - 9,5*
pn-value	рП	5 - 7,5

Flow rate	l/h	250





TD FOO		
TB 500	UNIT	VALUE

Dimensions		
Length	mm	1440
Width	mm	580
Height	mm	1060
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Suction capacity	l/min	8 - 16
Suction height	m	4
Temperature max.	C°	<60*
pH-value	рН	5 - 9,5*

Flow rate	l/h	500



ТВ	1000	UNIT	VALUE

Dimensions

Length	mm	1000
Width	mm	560
Height	mm	1000

Suction capacity	l/min	16 - 32
Suction height	m	4
Temperature max.	C°	<60*
pH-value	рН	5 - 9,5*

Flow rate	l/h	1000



TM 450 UV UNIT VALUE

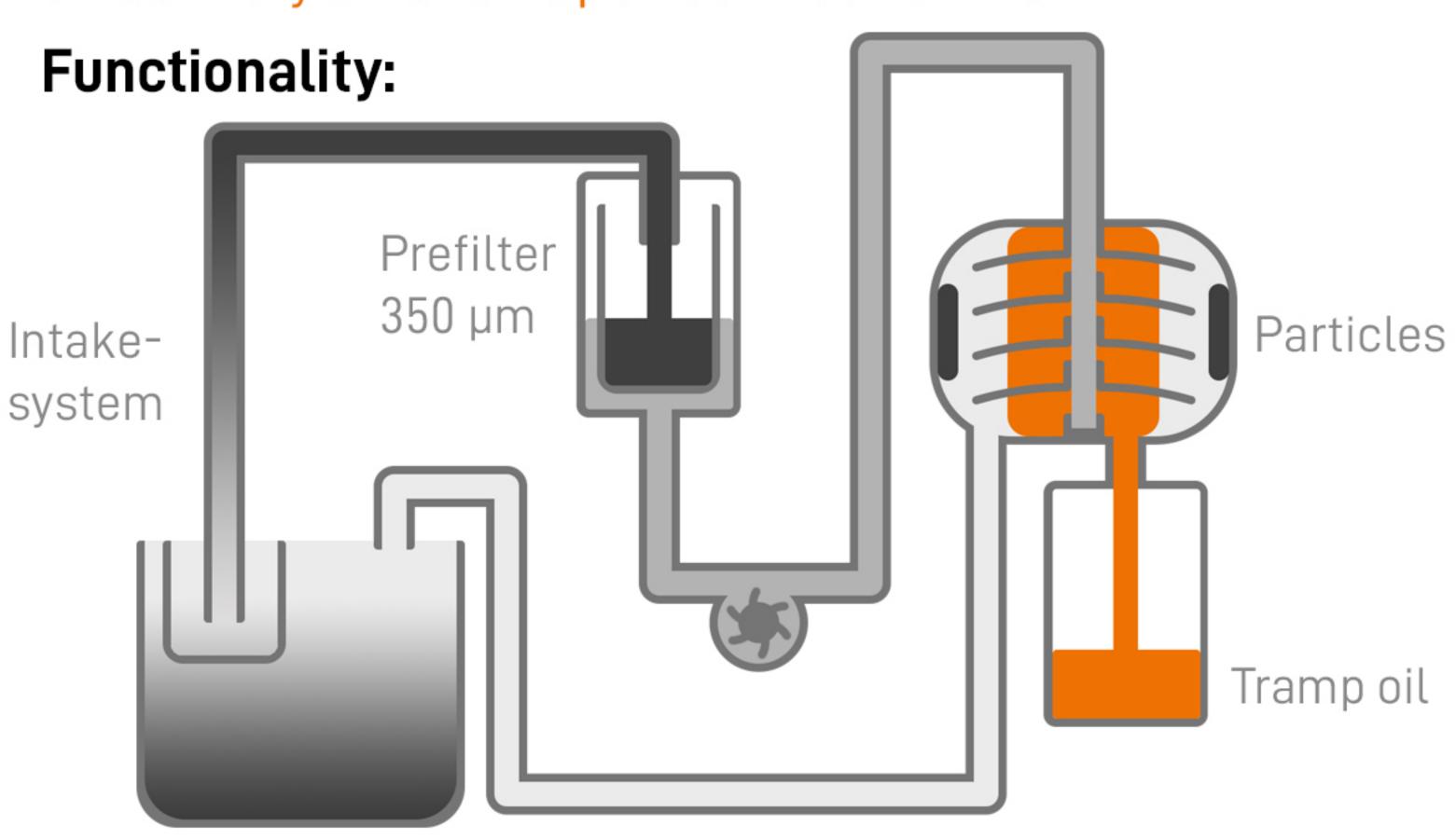
Dimensions		
Length	mm	1100
Width	mm	550
Height	mm	1115

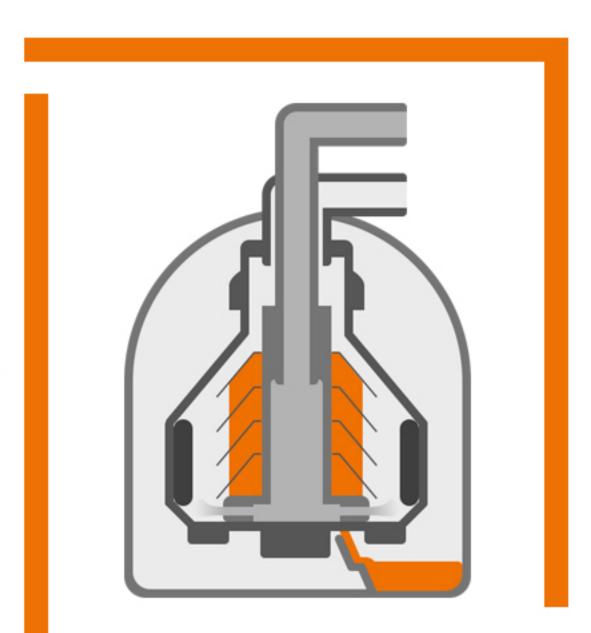
Suction capacity	l/min	4 - 7,5
Suction height	m	3
Temperature max.	C°	<60*
pH-value	рН	5 - 9,5*

Flow rate	l/h	450
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## Disk Stack Centrifuges

Disc centrifuges from MKR offer precise cleaning of cooling lubricant materials, cutting oils and washing media in bypass mode. Characterized by an impressive ultra-fine filtration of up to 2 µm and can also be used effectively after an upstream band filter.





Wastewater Recirculation of purified water



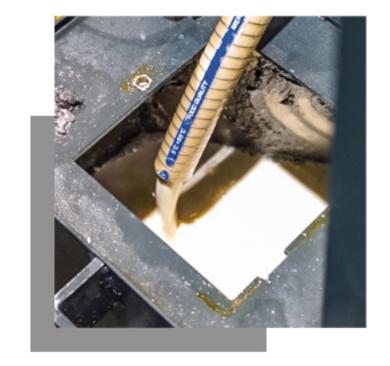


OTC 350	UNIT	VALUI

Dimensions		
Length	mm	660
Width	mm	600
Height	mm	1250

Suction capacity	l/min	5 - 10
Suction height	m	3
Temperature max.	C°	<60*
pH-value	рН	5 - 9,5*

Flow rate l/h 300





UNIT

l/h

300

Flow rate

VALUE

Dimensions		
Length	mm	1420
Width	mm	680
Height	mm	1500
Suction capacity	l/min	5 - 10
Suction height	m	3
Temperature max.	C°	<60*
pH-value	рН	5 - 9,5*

Flow rate

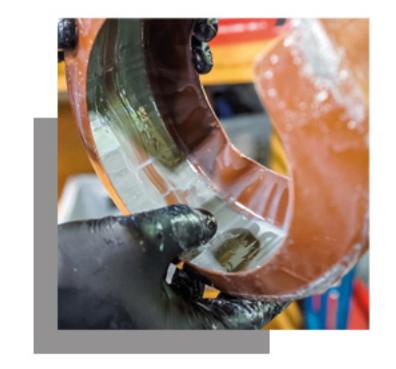




<b>OSE 2000</b>	UNIT	VALUE
Dimensions		
Length	mm	1950
Width	mm	870
Height	mm	1600
Suction capacity	l/min	20 - 40
Suction height	m	3
Temperature max.	C°	<60*
pH-value	рН	5 - 9,5*

1500

l/h





OSE 4000	UNIT	VALUE
Dimensions		
Length	mm	2100
Width	mm	950
Height	mm	2050
Suction capacity	l/min	40 - 80
Suction height	m	3

pH-value	рН	5 - 9,5*

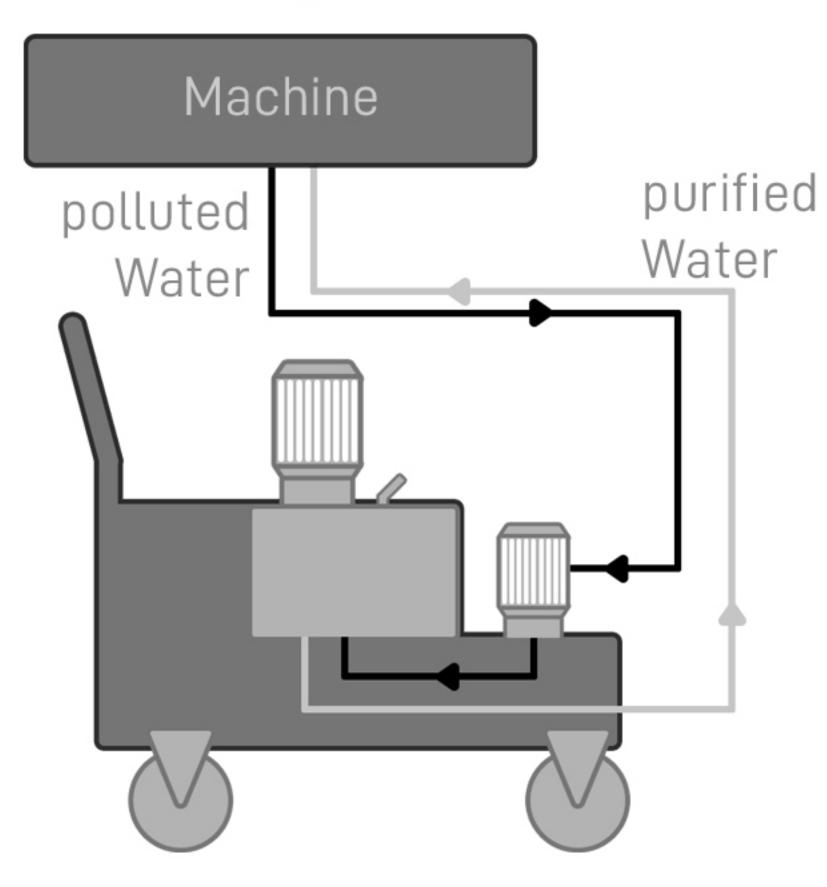
Temperature max.

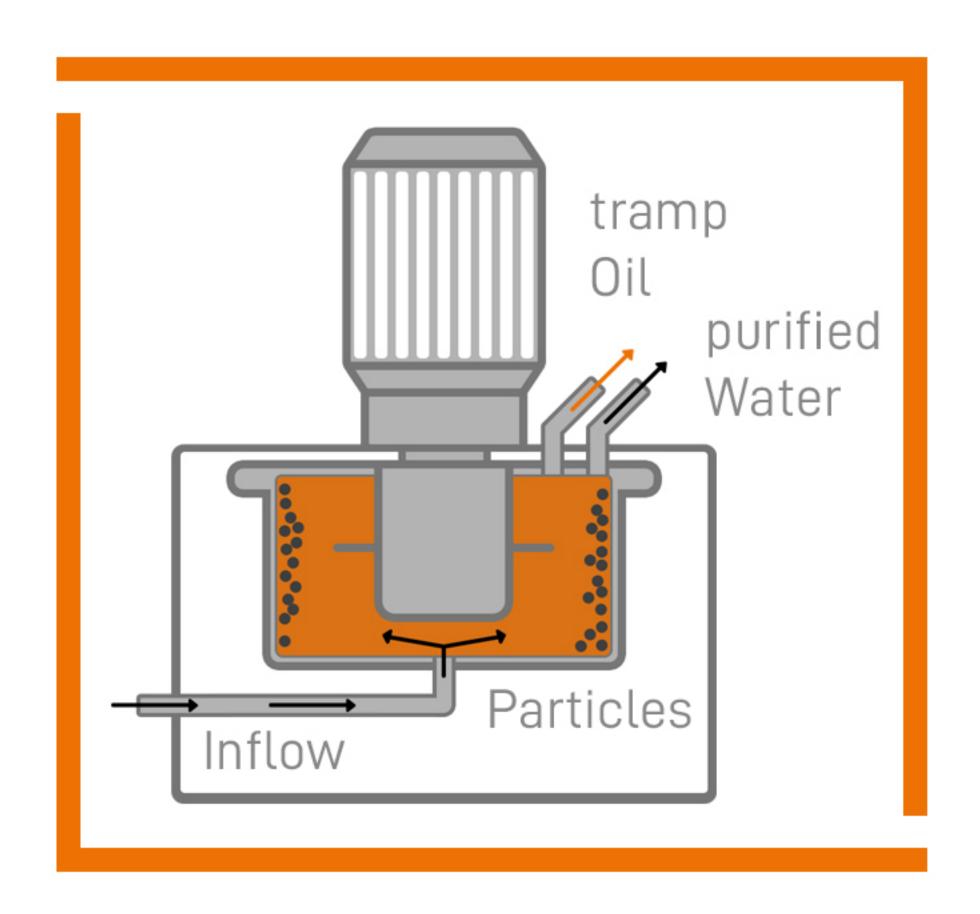
Flow rate 2500

## Drum Centrifuges

So that production doesn't get stuck in the mud: Drum centrifuges ensure a clear difference between solid and liquid.

## Functionality:















1 /00	UNIT	VALUE
Dimensions		
Length	mm	1950
Width	mm	680
Height	mm	1450

T 700

Suction capacity	l/min	30
Suction height	m	3
Temperature max.	C°	<60*
pH-value	рН	5 - 9,5*

Flow rate	l/h	1800
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T 710	UNIT	VALUE
Dimensions		
Length	mm	1650
Width	mm	650
Height	mm	1450
Suction capacity	l/min	30
Suction height	m	3
Temperature max.	C°	<60*
pH-value	рН	5 - 9,5*
Flow rate	l/h	1800



# The success Story tradition becames innovation.



2023
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### **Coolant treatment**

Machine cleaning
Wastewater recycling
Washwater treatment







1997
Verdampfer
Evaporator

1996
Ultrafiltration
Ultrafiltration





1992

Zentrifugen

Centrifuges

1990
Saug- und Filterwagen
Suction- and Filter Cart





cleaning systems for liquids

#### MKR Metzger GmbH Recyclingsysteme

Rappenfeldstrasse 4 D-86653 Monheim Tel +49 (0) 9091 50 00 0 Fax +49 (0) 9091 50 00 30

info@mkr-metzger.de www.mkr-metzger.de

